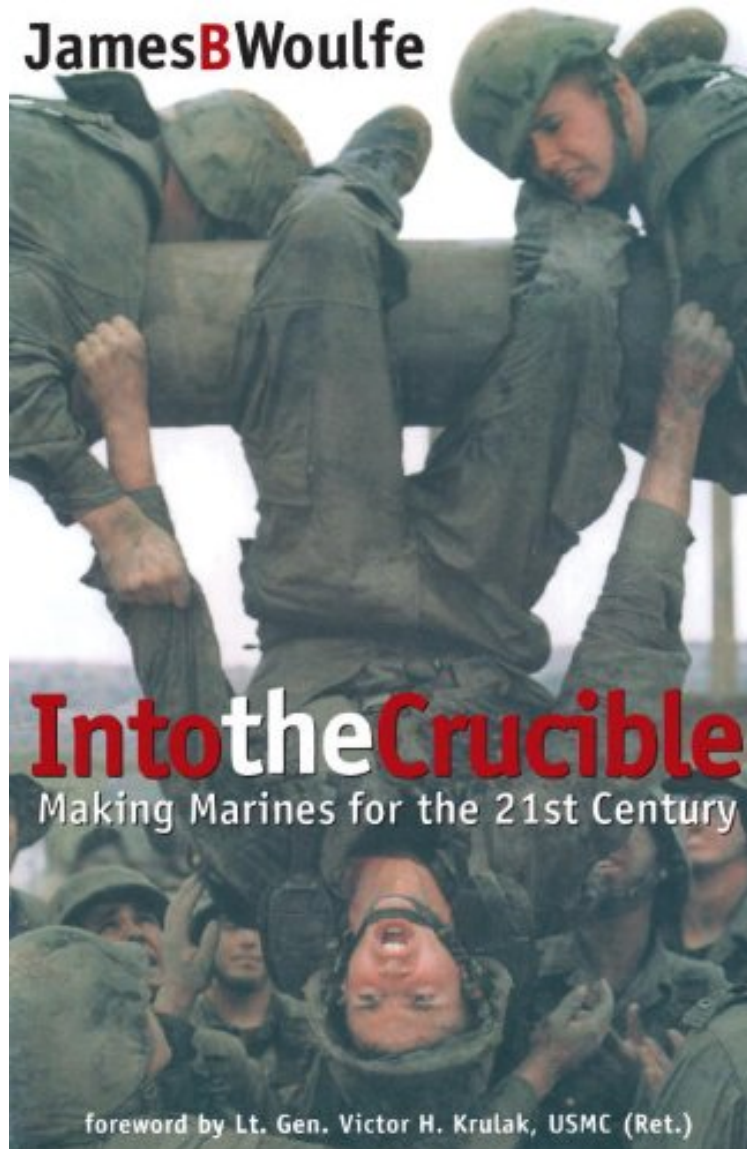


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## Into the Crucible: Making Marines for the 21st Century

*James Woulfe*

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This book describes the 54 hour exercise in which recruits are put through a series of taxing challenges whilst being

denied sufficient food or sleep. Woulfe compares this training exercise with other schemes in other branches of service.